## Cancord Inc.

## **Rope Fibers**

Fiber	Туре	Heat Resistance*	UV Resistance	Chemical Resitance	Advantages	Disadvantages
Cotton	Natural	Chars at 148°C	Very Good	<ul> <li>Degraded by acids in high concentration or at high temperatures</li> <li>Resistant to alkalis</li> <li>Degradaed by organic solvents and sea water</li> </ul>	Exceptional handling	<ul> <li>Suscepttible to deterioration from moisture, rot &amp; mildew</li> <li>Strength can be dramatically affected by basic environmental variables such as the level of humidity</li> </ul>
Dyneema®	Synthetic	Melts at 145°C	Fair	<ul> <li>Acid &amp; alkali resistant.</li> <li>Resistant to bleaches, other oxidizing agents and most solvents.</li> <li>Unaffected by sea water</li> </ul>	<ul> <li>Good strength</li> <li>Unaffected by water</li> </ul>	<ul> <li>Susceptible to creep (gradual elongation under load)</li> <li>Expensive</li> </ul>
Kevlar®	Synthetic	Decomposes at 500°C	Poor	<ul> <li>Resistant to weak acids, bases, water &amp; salt water</li> <li>Degraded by strong acids &amp; bases in high concentration or high temperature</li> </ul>	Exceptional strength Exceptional heat resistance	<ul> <li>Poor shock loading qualities</li> <li>Poor abrasion resistance</li> <li>Expensive</li> </ul>
Nylon	Synthetic	Melts at 218°C	Very Good	<ul> <li>Resistant to weak acids</li> <li>Degraded by concentrated, strong acids</li> <li>Unaffected by most alkalis at room temperature</li> <li>Resistant to organic solvents</li> <li>Soluable in phenols &amp; formic acid</li> </ul>	<ul> <li>Resistant to rot &amp; mildew</li> <li>Good strength &amp; durability</li> </ul>	<ul> <li>Minor loss of strength when wet (strength is regained when rope dries)</li> </ul>
Polyester	Synthetic	Melts at 245°C	Very Good	<ul> <li>Resistant to mineral acids</li> <li>Degraded by strong sulphuric acids</li> <li>Degraded by strong alkalis at high temperature</li> <li>Resistant to organic solvents, soluble in phenols</li> </ul>	<ul> <li>Resistant to rot &amp; mildew</li> <li>Good strength &amp; durability</li> <li>Unaffected by water</li> </ul>	
Polypropyl- ene	Synthetic	Melts at 165°C	Poor	<ul> <li>Resistant to acids</li> <li>Resistant to alkalis</li> <li>Resistant to organic solvents, soluble in chlorinated hydrocarbons</li> </ul>	<ul> <li>Light weight</li> <li>Inexpensive</li> <li>Unaffected by water</li> </ul>	<ul> <li>Low strength relative to other synthetic fibers</li> <li>Susceptible to creep (gradual elongation under load)</li> </ul>
Polysteel™	Synthetic	Melts at 140°C	Fair	<ul> <li>Resistant to acids Resistant to alkalis</li> <li>Resistant to organic solvents, soluble in chlorinated hydrocarbons</li> </ul>	<ul> <li>Light weight</li> <li>Good handling characteristics</li> <li>Unaffected by water</li> </ul>	Less strength than some other synthetic fibers
Technora®	Synthetic	Decomposes at 500°C	Poor	<ul> <li>Resistant to acids</li> <li>Resistant to alkalis</li> <li>Resistant to organic solvents</li> <li>Resistant to sea water and steam</li> </ul>	<ul> <li>High strength</li> <li>Good abrasion resistance</li> </ul>	Expensive

\* Many fibers start to lose strength below their ultimate melting or decomposition temperature.

## www.cancord.com